Testing Condition & Requirements

No.	Item	Specification Description	Test Method
1.	**Resistance to solder heat**	DCR change: within ± 15% without mechanical damage such as break.	Reference:MIL-STD-202, Method 210 Solder bath:260±5℃,Immersion time:5±1 s, After test for 1hr or more, and measure the internal resistance.
2.	**Solder ability**	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder	Reference:MIL-STD-202, Method 208 235±5℃ solder bath, Immersion time:2±0.5 s
3.	**Thermal shock**	DCR change: within ± 15% without mechanical damage such as break.	Reference:MIL-STD-202, Method 107 1. Repeat 100 cycles between:-55℃~125. 2.Measurement after cooling to room temperature for 24hrs.min.
4.	**Moisture Resistance**	DCR change: within ± 15% without mechanical damage such as break.	Reference:MIL-STD-202, Method 106 Perform 10 cycles of the 24-hour heat (25 to 65℃) and humidity (80 to 98%) treatments as shown below. Let sit for 24±2hrs at room temperature, then measure.
5.	**Mechanical shock**	DCR change: within ± 15% No mechanical damage	Refer to Unictron Standard Fall from 1 m height of the floor 10 times
6.	**Terminal strength**	No evidence of mechanical damage. DCR change : within ± 10% without mechanical damage such as break	Reference: Unictron standard. 30 sec. hanging for 1206 (1.0kg) and 0603 (0.5KG)
7.	**Life**	No electrical "opens" during testing voltage drop change shall be less than±20% of initial value.	Reference: Unictron standard. 80% Rated current ambient temperature +25℃ to +28 ℃, 1000 hours.
8.	**Bending**	No electrical "opens" during testing	Reference: Unictron standard. 2 mm bending, more than 5 seconds.

■ Electrical Specifications:

Clear-Time Characteristics: Same as specified on the Short Form Data Sheet

Insulation Resistance after Opening: 10,000 ohms minimum when cleared with rated voltage applied. Fuse clearing under low voltage conditions may result in lower after clearing insulation resistance values. (Note: Under normal fault conditions (low or rated voltage conditions), Unictron chip fuses provide sufficient after clearing insulation resistance values for circuit protection.)

Carrying Capacity: 100% rated current no open at +25℃ ambient for 4 hours minimum.

Interrupt Ratings: Same as specified on the Short Form Data Sheet.

■ Fuse Selection and Temperature De-rating Guideline:

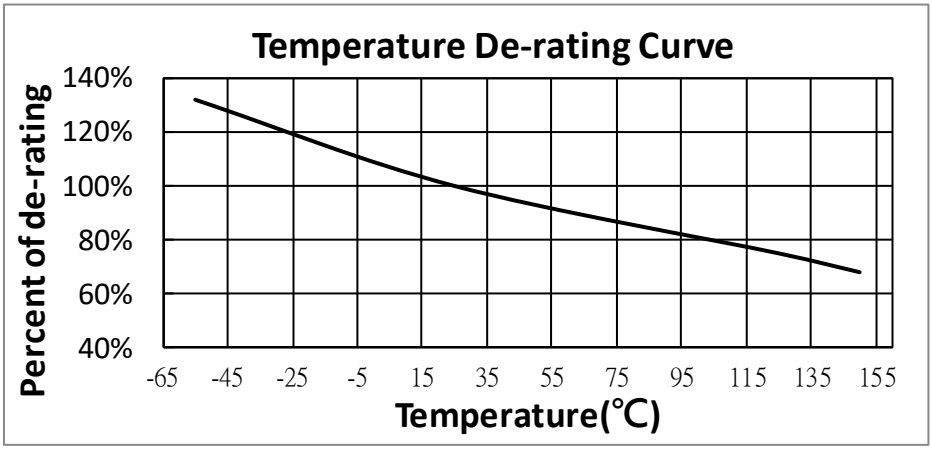
The ambient temperature affects the current carrying capacity of fuses. When a fuse is operating at a temperature higher than 25℃, the fuse shall be "de-rated".

To select a fuse from the catalog, the following rule may be followed: Catalog Fuse Current Rating = Nominal Operating Current / 0.75 / % De-rating at the maximum operating temperature.

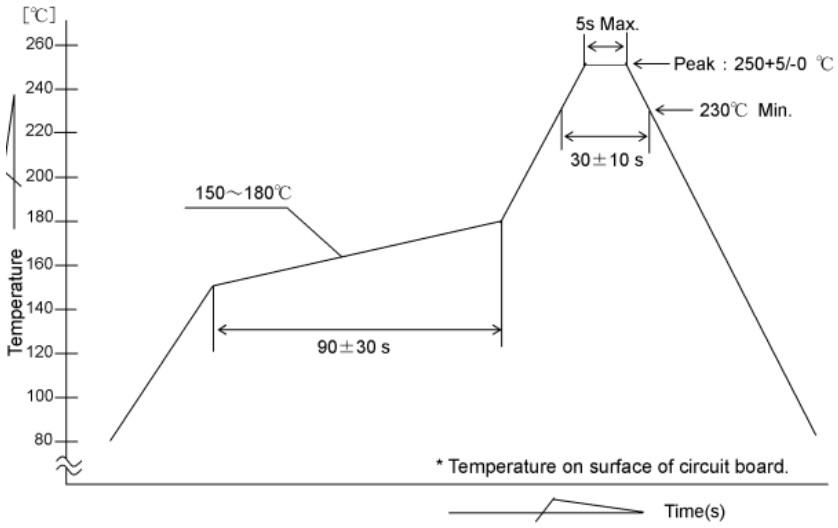
Example:

At maximum operating temperature of 75℃, % De-rating is 84%.

The current rating for fuse selected from the catalog shall be: 4 / 0.75 / 84% = 6.3 A. Specifications and descriptions in this literature are as accurate as known at the time of publish, but are subject to change without notice.



■ Reflow Profile Chart (Reference)



The products may be exposed to reflow soldering process of above profile up to two times.

Recommended conditions for hand soldering:

1. Preheating: 150℃, 60s (min). Appropriate temperature (max) of soldering iron tip/soldering time (max): 280℃/ 10s or 350℃/ 3s Maximum temperature of soldering iron tip/soldering time : 350℃/ 9s or 400℃/ 8s.
2. Using hot air rework station with tip that can melt the solder on both terminations of the same time is strongly recommended, don't directly contact the chip termination with the tip of soldering iron.

Disclaimer Notice

Specifications are subject to change without notice. UNICTRON products are designed for specific applications and should not be used for any purpose (including, without limitation, automotive, aerospace, medical, life-saving applications, or any other application which requires especially high reliability for the prevention of such defect as may directly cause damage to the third party's life, body or property) not expressly set forth in applicable UNICTRON product documentation. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Warranties granted by UNICTRON shall be deemed void for products used for any purpose not expressly set forth in applicable UNICTRON product documentation. UNICTRON shall not be liable for any claims or damages arising out of products used in applications not expressly intended by UNICTRON as set forth in applicable UNICTRON product documentation. The sale and use of UNICTRON products is subject to UNICTRON terms and conditions of sale. Please refer to UNICTRON's website for updated catalog and terms and conditions of sale.